Work Orde		82		*813	882*				Page 1				
Item ID: Revision ID: Item Name:	D350-607-541 Heli-Utility-Bas		·*************************************	Accept	*N900	040	100*	Setup	Start Stop	*N *N	S1*		
Start Date: Required Date: Reference:	13/03/2012	Start Qty: 1.00 Req'd Qty: 1.00	*1* *1*		Cust Item I Customer:	D:				IV	.J/		
Approvals:	Process Plan		Date: \Z \ O \ \	\\daggeright \daggeright \dag		ate:	-	Run	Start Stop	*N *N	R1* R2*		
Sequence ID/ Work Center II		Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Acc Code Qty			Reject Number	Insp. Stamp		
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D350-607-3	Α		is Lab	1000									
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*110 *110* Packaging Packaging			label plate to size of D4086 for label, apply label****	0.00 0.00 5 label, use scotchbrite red	l pad to lightly		TD_	SĮ)]2	1-04-	-හි		
120 *120* QC Quality Control		QC4- 100% Inspect ki Memo	ts for completeness	0.00	ido du								

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DATE	STEP	Description of NC		Corrective Action Section			cation	Approval	Approval	
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Work Order ID 81382 Page 2 March-14-12 7:44:09 AM Item ID: D350-607-541 Accept *N900040100* Setup Start **Revision ID:** Heli-Utility-Basket Item Name: Start Qty: 1.00 Start Date: 13/03/2012 **Cust Item ID: Required Date:** 27/03/2012 Req'd Qty: 1.00 **Customer:** Reference: Run Date: Approvals: Process Plan: Tooling: Date: Stop QC: Date: _____ SPC (Y/N): Date: Sequence ID/ Operation Tool ID Tool # Plan Reject Set Up/ Reject Accept **Work Center ID** Description Run Hours Code Qty Qty Number 130 Pick Kit 0.00 *130* Packaging 0.00 Memo Packaging Package as per PPPD350-607-541 140 QC21- Final Inspection - Work Order Release 0.00 MCJ 12/04/16 MF 12-04-13 *140* 0.00 Memo Quality Control

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Work Order ID: 81382

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Parent Item:

D350-607-541

D350-607-541

Parent Item Name: Heli-Utility-Basket

Start Date: 13/03/2012

Required Date: 27/03/2012

Page 1

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC

11.02.09 add to install label DD verf by:EC AS PER ECN12-535 DD VERF:EC

IPP REV:C 12.03.06

IPP Rev:B

	AS PER ECN12-53	5 DD VERF:EC												
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per	Kit	Total Qty	Qty Issued	Date Issued	Status
D350-607-511 H700 *D350-607-511 Quick Release Basket Mount	7-511*	Manufactured	No			110	Each	0.0000	**		1 80	-319	É	
D2690-6 *D2690-6* Lanyard Assembly	•	Manufactured	No			110	Each	27.0000	1 **		1 SP 1			
				Location		Loc		Loc Code						
				ST016	79515		27 27			_		-		
D3912-041		Manufactured	No		,	110	Each	1.0000	1	_	/*	_		
D3912-04 Eyebolt Receiver Assembly	41								**	_	38	937	78	p_4
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				ST509			i					_		
D4030-041		Monufactured	No		79306	110] Foot	0.0000	1	_	•	_	,	,
*D4030-04 Long Basket Assembly (350		Manufactured	INU			110	Each	0.0000	**		810	1/12	Ø	12/4/11
D4085-3	·	Manufactured	No			110	Each	6.0000	1		\bigcirc			
D4085-3 Placard, Instructions	+								**		38	147	9	- C
				Location		Loca)tu	Los Codo			\subset	\cap) \cap -	-() Y	

Location Loc Oty Loc Code ST122 78972

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equired Date: 27/03/2012	· · · · · · · · · · · · · · · · · · ·									
quired Date: 27/03/2012					-	541*	หว* ೧-607-	*8138 *D35		Vork Order ID: 81382 Parent Item: D350-607-541
equired Qty: 1.00	•	rt Date: 13/03/2 art Qty: 1.00								arent Item Name: Heli-Utility-Basket
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	8	1382						
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Work Order ID: 81382 Parent Item: D350-607-541		*813 *D3 <i>5</i>	82* 50-607-5	Δ1 *				·· , 	.
Parent Item Name: Heli-Utility-Bask	et		,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,				rt Date: 1 art Qty: 1		Required Date: 27/03/2012 Required Qty: 1.00
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	ility-Basket	1 7.7	50U-0U7-5	14 1		Start Date: 1	3/03/2012	Required Date: 27/03/2012
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D350-607-3 Page 17 of 19

4.0 WEIGHT AND BALANCE

Installation	Weight	Weight LATERAL		LONG	NGITUDINAL		
		Arm	Moment	Arm	Moment		
D350-607-541	80.7 lb	± 49.1 in	± 3962 in-lb	135 in	10895 in-lb		
(Standard Basket)	36.6 kg	± 1.25 m	± 45.8 m-kg	3.43 m	125.5 m-kg		
D350-607-543	65.7 lb	± 49.1 in	± 3226 in-lb	135 in	8870 in-lb		
(Lightweight Basket)	29.8 kg	± 1.25 m	± 37.3 m-kg	3.43 m	102.2 m-kg		
D350-607-545	58.7 lb	± 49.1 in	± 2882 in-lb	135 in	7925 in-lb		
(Standard Basket)	26.2 kg	± 1.25m	± 32.8 m-kg	3.43 m	89.9 m-kg		
D350-607-547	47.7 lb	± 49.1 in	± 2342 in-lb	135 in	6440 in-lb		
(Lightweight Basket)	21.6 kg	± 1.25 m	± 27.0 m-kg	3.43 m	74.1 m-kg		
D350-607-511 (Quick Release Basket Mounting Kit)	7.2 lb 3.3 kg	± 36.9 in ± 0.94 m	± 266 in-lb ± 3.1 m-kg	135 in 3.43 m	972 in-lb 11.3 m-kg		

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
\ X						D350-607-541	HELI-UTILITY-BASKET
	Х					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			Х			D350-607-547	HELI-UTILITY-BASKET
/ 1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
/ 1	1	1	1		1	D2690-6	LANYARD
	<u> </u>	 ' -	- '	4	4	D3910-3	X-TUBE LUG
<u>/1</u>	1	1	1	 	1	D3912-041	EYEBOLT RECEIVER ASSY
(' 		 '	<u>'</u>	8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
/ 1			l		-	D4030-041	LONG BASKET ASSY
(· · · · · · · · · · · · · · · · · · ·	1		ļ		 	D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
	· · · · · · · · · · · · · · · · · · ·	1				D4030-043	SHORT BASKET ASSY
-			1			D4032-041	SHORT BASKET ASSY, LIGHTWEIGHT
/ 1	1	1	1		1	D4085-3	PLACARD-INSTRUCTIONS
1		<u> </u>	·····		1	D4086-200	PLACARD, MAX LOAD
	1				1	D4086-215	PLACARD, MAX LOAD
	· · · · · · · · · · · · · · · · · · ·	1			1	D4086-220	PLACARD, MAX LOAD
		<u>'</u>	1		1	D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
<u> 1</u>	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
6	6	6	6		6	AN4-13A	BOLT
				16	16	AN4-14A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	16	22	MS21042L4	NUT (OR MS21042-4)
1	1	1	1		1	MS24665-151	COTTER PIN
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	32	44	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER

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Revision: A
Date: 10.06.28